



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK ASSEMBLY	1	(ORDER LONG BLOCK 807449A)	1
2	22	48340	PIPE PLUG (1/4")	3		
3	19	816565	EXPANSION PLUG (15/32")	5		
4	22	48556	BUSHING	2		
5	22	32802 1	PIPE PLUG	2		
6	19	34270	EXPANSION PLUG (1-5/8" DIA.)	8		
7	17	35465	DOWEL PIN (5/16" DIA.)	4		
8	22	72640	PLUG	1		
9	23	85674	BEARING UNIT (SET)	1		
10		17340 1	LIFTER	16		
11	431	811658	CAMSHAFT	1		
12		17161	TIMING CHAIN	1		
13	43	811659 1	SPROCKET	1		
14	43	17160	SPROCKET	1		
15	10	35339	BOLT (3/4")	3		
16	12	848136	WASHER	3		
17	17	35312	PIN	1		
18		17341	RESTRICTOR	8		
19		811662	RETAINER	1		
20	10	34500	SCREW	3		
21	12	811664	LOCKWASHER	3		
22		811663	RETAINER	1		
23	10	17343	SCREW	2		
24		807695T	BLOCK-OFF PLATE	1		
25	27	34898	GASKET	1		3
26	10	35366	SCREW (1/4-20 X 9/16")	2		
27	10	98261	SCREW (3/8-16 X 3/4")	2		
28	13	35048	LOCKWASHER	2		
-	27	75611A96	GASKET SET -OVERHAUL	1		
-	92	809825	SEALER-RED RTV (WHERE APPL)	1		
-	92	34227 1	PERFECT SEAL (WHERE APPLIC)	1		
-		807449A 1	MARINE LONG BLOCK ENGINE	1	(SEE NOTE)	